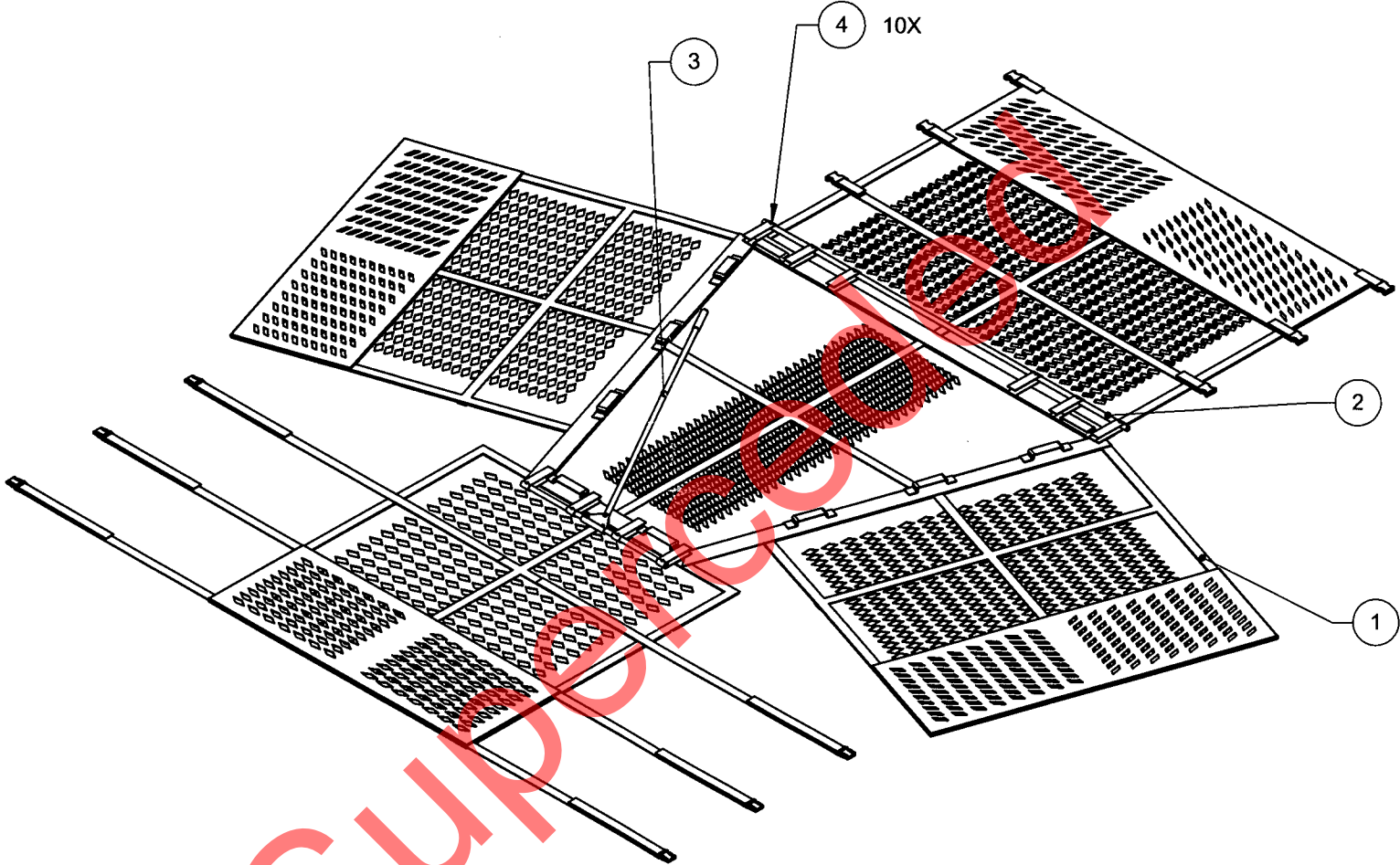


ITEM	QTY	P/N	DESCRIPTION
	X	D5366-141	CARGO NET ASSY
1	1	D5366-041	CARGO NET ASSY
2	1	D5255-1	FWD NET BAR
3	1	D5255-041	REAR NET BAR ASSY
4	10	MS20470AD4-16	RIVET, SOLID, PAN HEAD



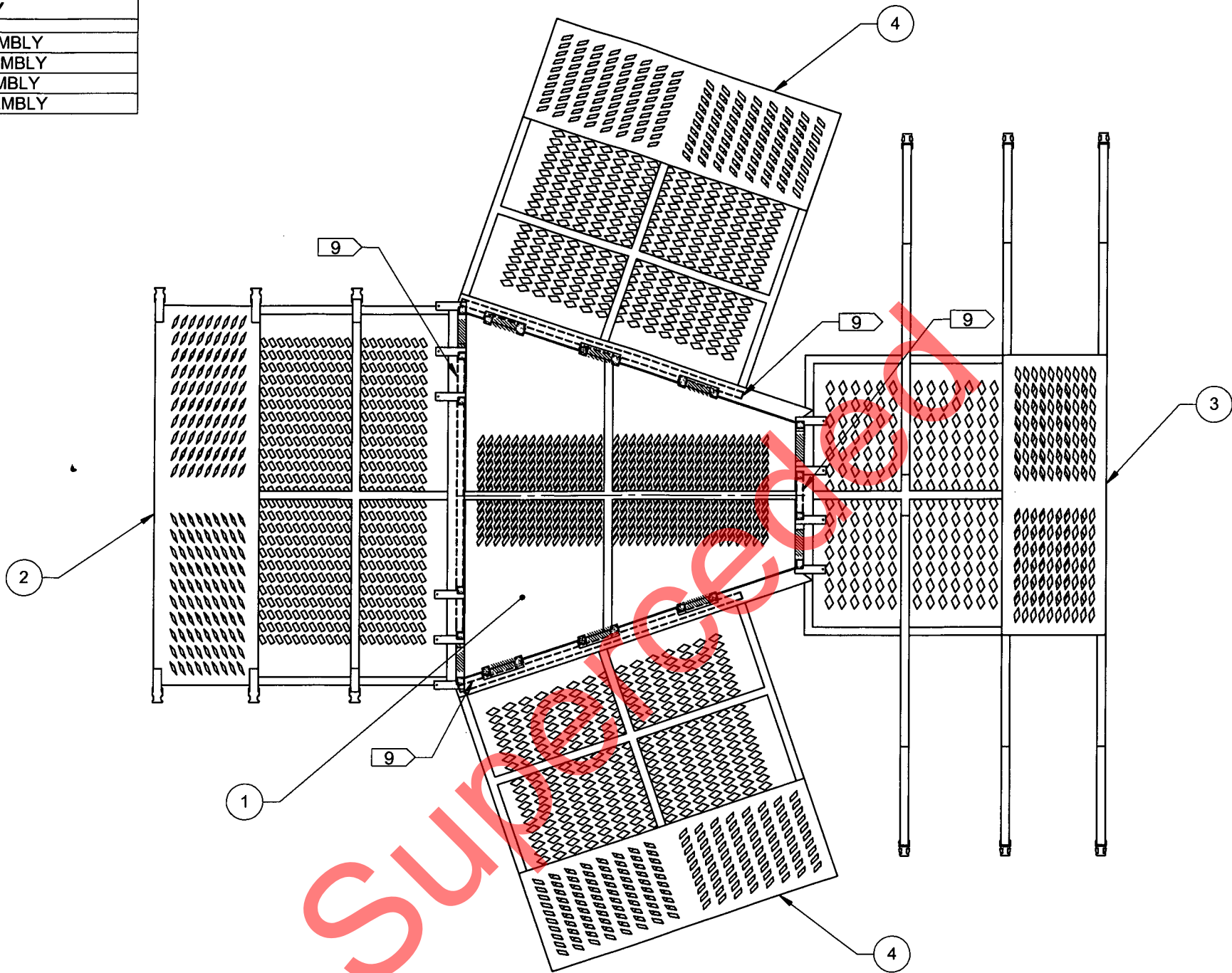
D5366-141 CARGO NET ASSY

- NOTES:
- 1) MATERIAL: N/A
 - 2) FINISH: N/A
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: N/A
 - 6) IDENTIFICATION: N/A
 - 7) WEIGHT: 28.36 lbs

APPROVED

A	NEW ISSUE	DB	15.11.27
REV.	DESCRIPTION	BY	DATE
DESIGN	DB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	DB		
CHECKED	AP	DRAWING NO.	REV. A
MFG. APPR.	DD	D5366	SHEET 1 OF 15
APPROVED	WM	TITLE	SCALE
DE APPR.	DS	AW139 CARGO NET	NTS
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ITEM	QTY	P/N	DESCRIPTION
	X	D5366-041	CARGO NET ASSY
1	1	D5366-043	TOP PANEL ASSEMBLY
2	1	D5366-045	FWD PANEL ASSEMBLY
3	1	D5366-047	AFT PANEL ASSEMBLY
4	2	D5366-049	SIDE PANEL ASSEMBLY



D5366-041 CARGO NET ASSY

- NOTES:
- 1) MATERIAL: N/A
 - 2) FINISH: NONE
 - 3) TOLERANCES: X.X = ± 0.3 , X.XX = ± 0.13
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTE
 - 5) BREAK SHARP EDGES: N/A
 - 6) IDENTIFICATION: NONE
 - 7) WEIGHT: N/A
 - 8) ALL STITCHING TO BE MACHINE STITCHED IN ACCORDANCE WITH ASTM D6193 TYPE 301, 8-10 STITCHES PER INCH, MINIMUM 0.5" BACK STITCH 0.8" X 0.8" BOX 'X' STITCHING TYPICAL AT ALL WEBBING INTERSECTIONS
 - 9) D5366-045/-047/-049(2) PANEL ASSEMBLIES SEWN TO D5366-043 TOP PANEL ASSY WITH DOUBLE CONTINUOUS STITCH ALONG SEAM, 0.8 SPACING, CENTERED ON WEBBING.

APPROVED

DESIGN	DB
DRAWN	DB
CHECKED	AP
MFG. APPR.	DD
APPROVED	WM
DE APPR.	DS
DATE	15.11.27

DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
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D5366	SHEET 2 OF 15
TITLE	SCALE
AW139 CARGO NET	NTS
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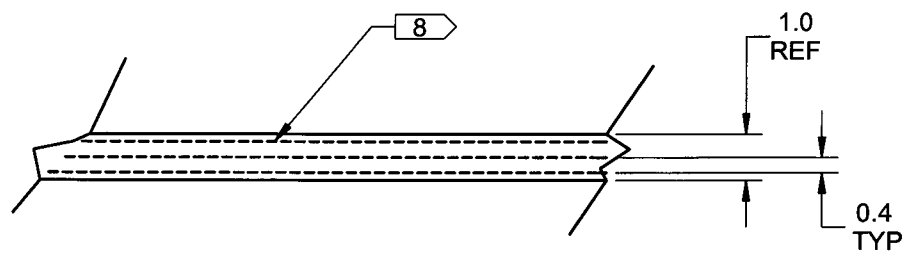
ITEM	QTY -043	P/N	DESCRIPTION
	X	D5366-043	TOP PANEL ASSY
1	1	D5366-1	TOP PANEL WEBBING
2	1	D5366-3	TOP PANEL MESH
3	4	D5366-5	LONG LOOP
4	6	D5366-7	SHORT LOOP
5	2	D5366-9	SIDE SEAM
6	1	D5366-11	FWD SEAM
7	1	D5366-13	AFT SEAM
8	10	D5366-21	HANGER LOOP

D

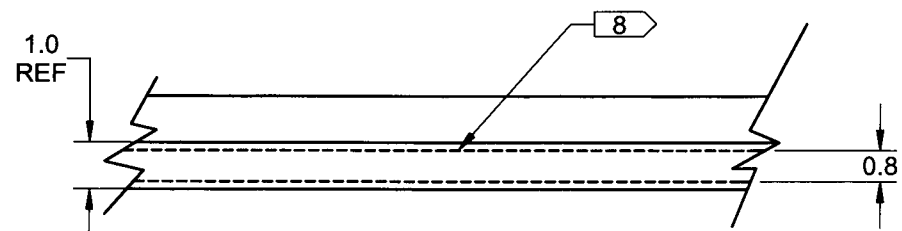
C

B

A



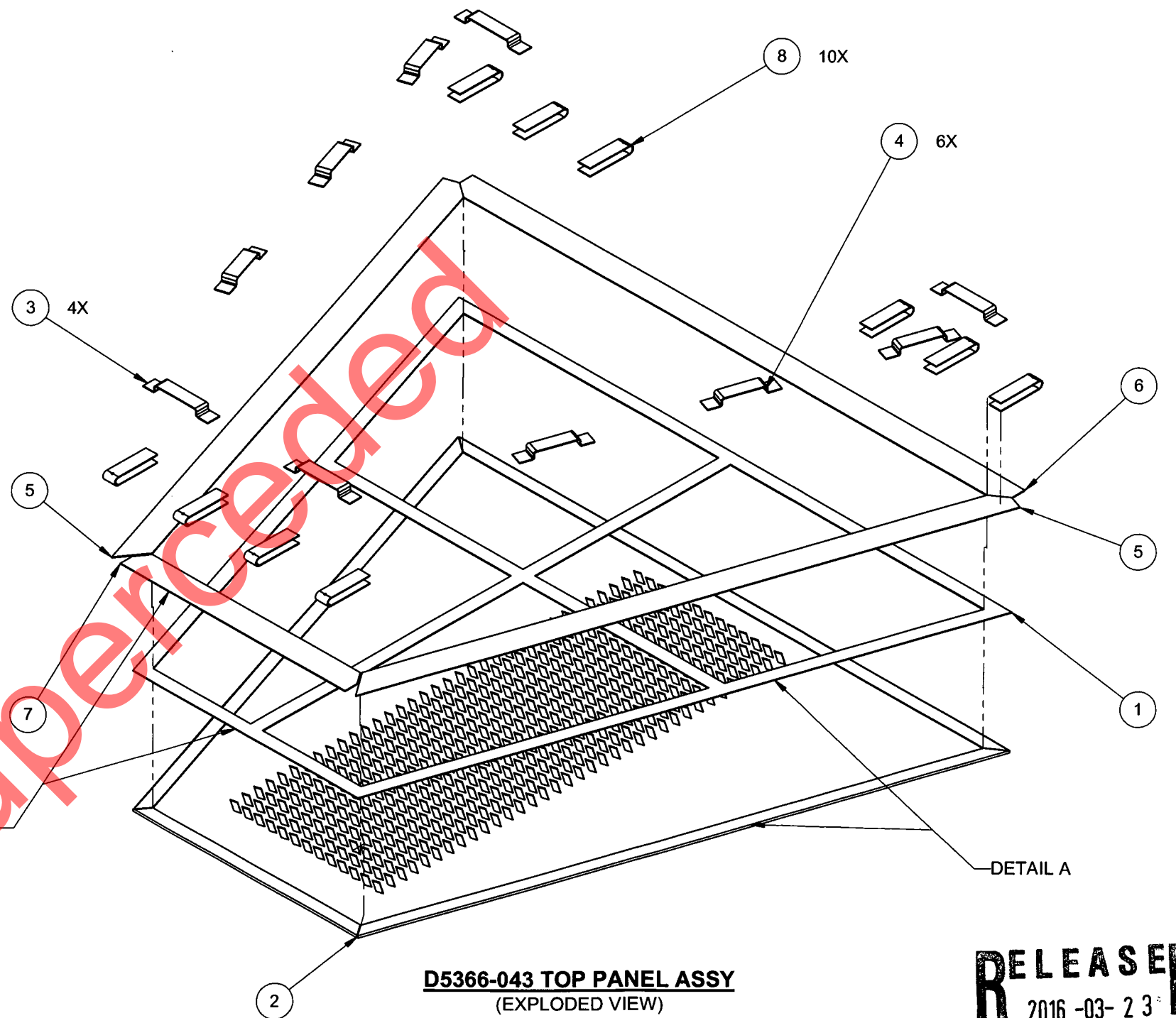
DETAIL A: TYPICAL MESH-TO-WEBBING STITCH PATTERN



DETAIL B: TYPICAL SEAM-TO-WEBBING STITCH PATTERN
(SHOWN FROM UNDERSIDE OF WEBBING, MESH REMOVED)

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 5.65 lbs
- 8) ALL STITCHING TO BE MACHINE STITCHED IN ACCORDANCE WITH ASTM D6193 TYPE 301, 8-10 STITCHES PER INCH, MINIMUM 0.5" BACK STITCH
0.8" X 0.8" BOX 'X' STITCHING TYPICAL AT ALL WEBBING INTERSECTIONS



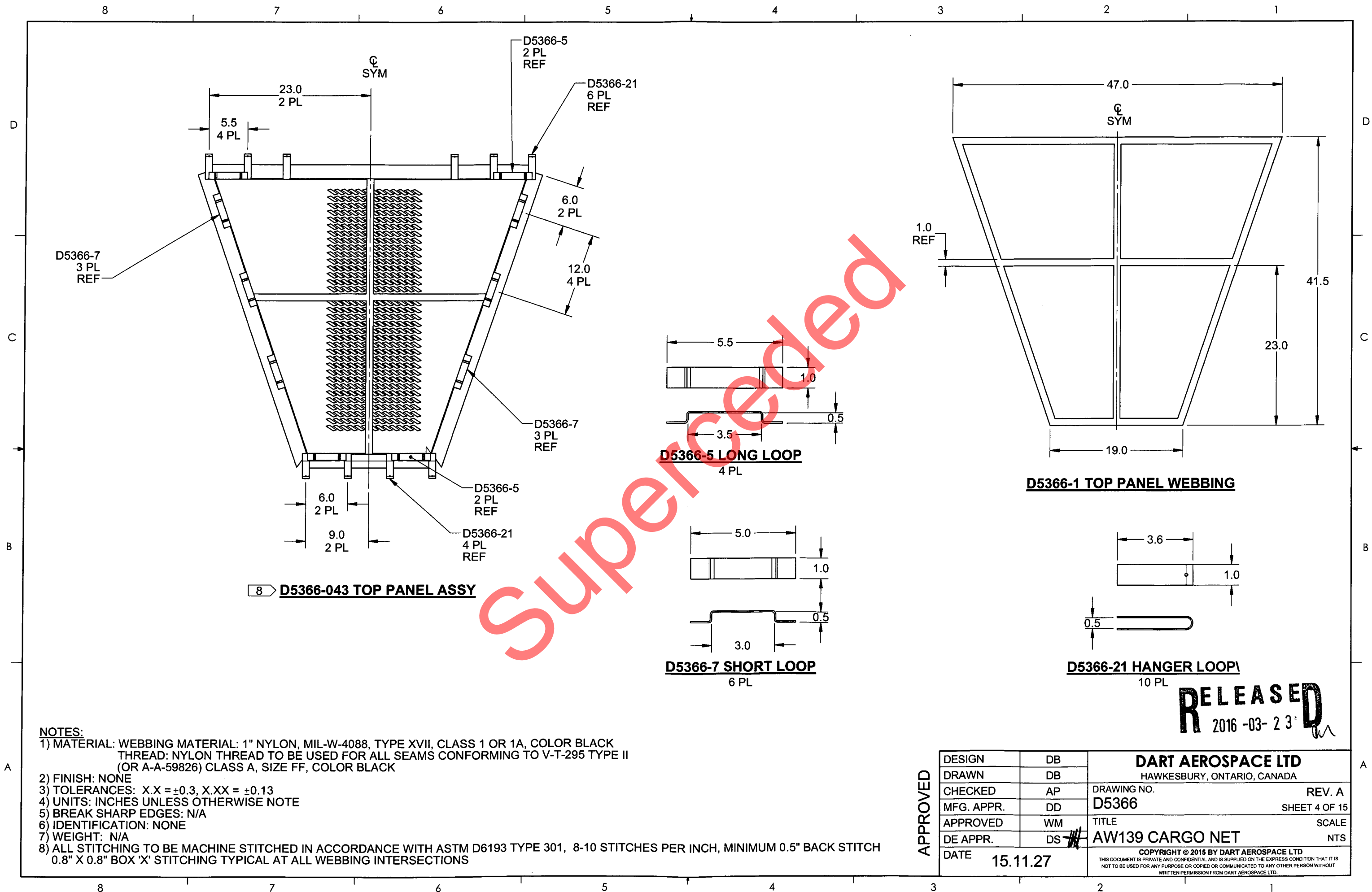
D5366-043 TOP PANEL ASSY
(EXPLODED VIEW)

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DE APPR.	D9	AW139 CARGO NET	NTS
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A



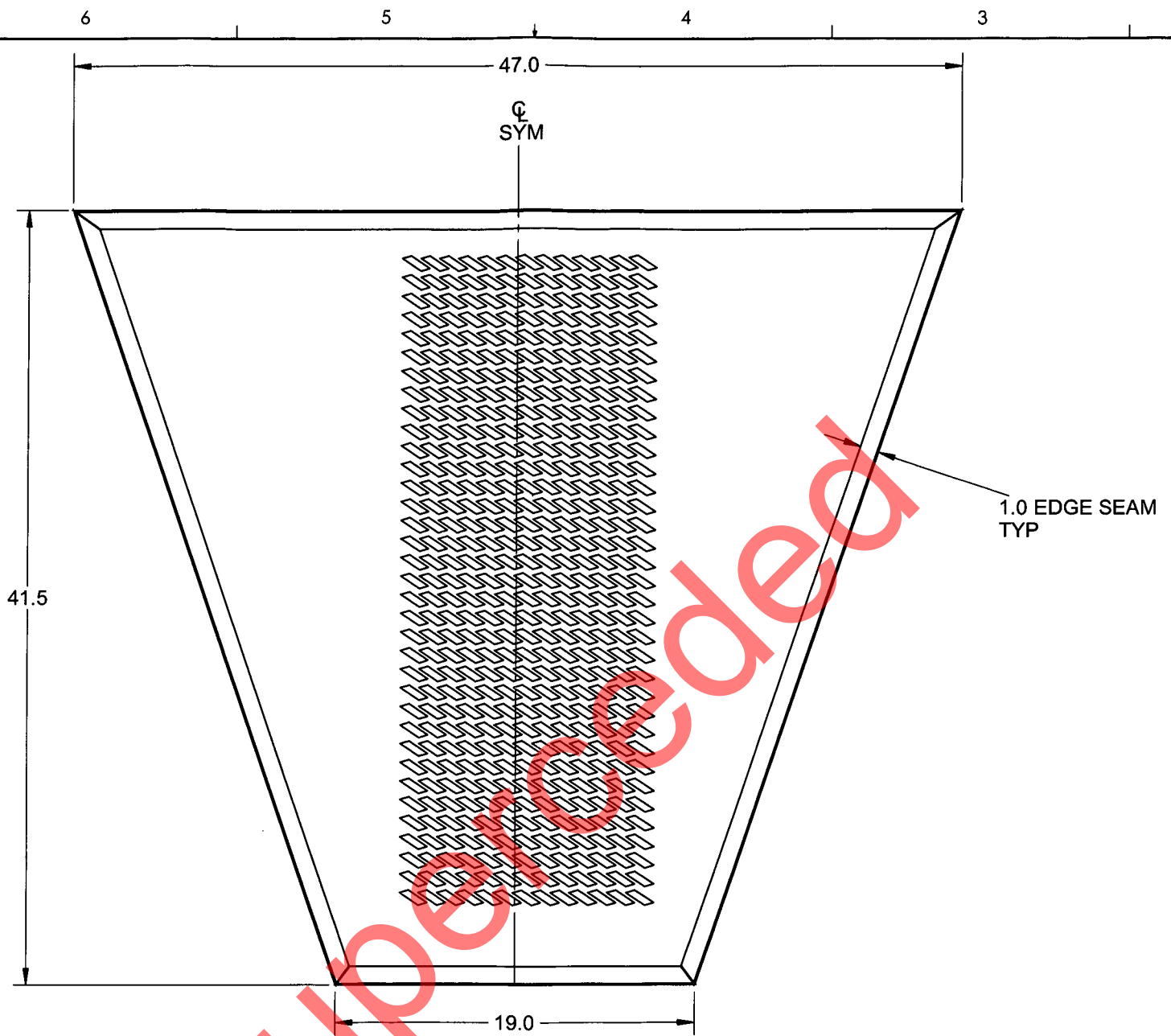
NOTES:

- 1) MATERIAL: WEBBING MATERIAL: 1" NYLON, MIL-W-4088, TYPE XVII, CLASS 1 OR 1A, COLOR BLACK
THREAD: NYLON THREAD TO BE USED FOR ALL SEAMS CONFORMING TO V-T-295 TYPE II
(OR A-A-59826) CLASS A, SIZE FF, COLOR BLACK
- 2) FINISH: NONE
- 3) TOLERANCES: X.X = ± 0.3 , X.XX = ± 0.13
- 4) UNITS: INCHES UNLESS OTHERWISE NOTE
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: N/A
- 8) ALL STITCHING TO BE MACHINE STITCHED IN ACCORDANCE WITH ASTM D6193 TYPE 301, 8-10 STITCHES PER INCH, MINIMUM 0.5" BACK STITCH
0.8" X 0.8" BOX 'X' STITCHING TYPICAL AT ALL WEBBING INTERSECTIONS

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D5366-3 TOP PANEL MESH

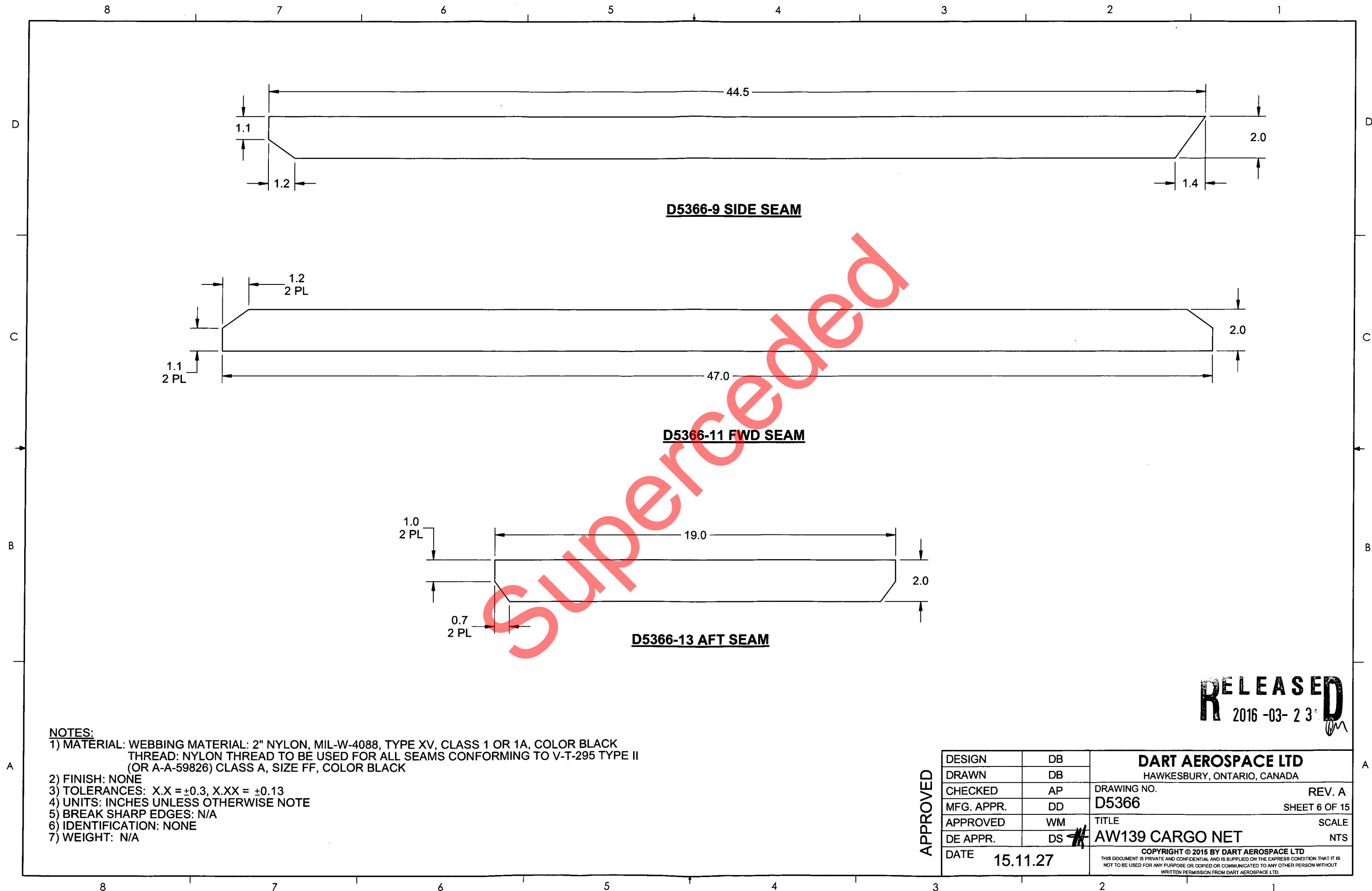
NOTES:

- 1) MATERIAL: 100% H.T. NYLON MESH BLACK (NOM. 12 X 24 HOLES PER INCH), 0.045 THICK, STYLE TP21J (APEX MILLS CORPORATION) OR MARION #8885
- 2) FINISH: NONE
- 3) TOLERANCES: X.X = ± 0.3 , X.XX = ± 0.13
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: N/A

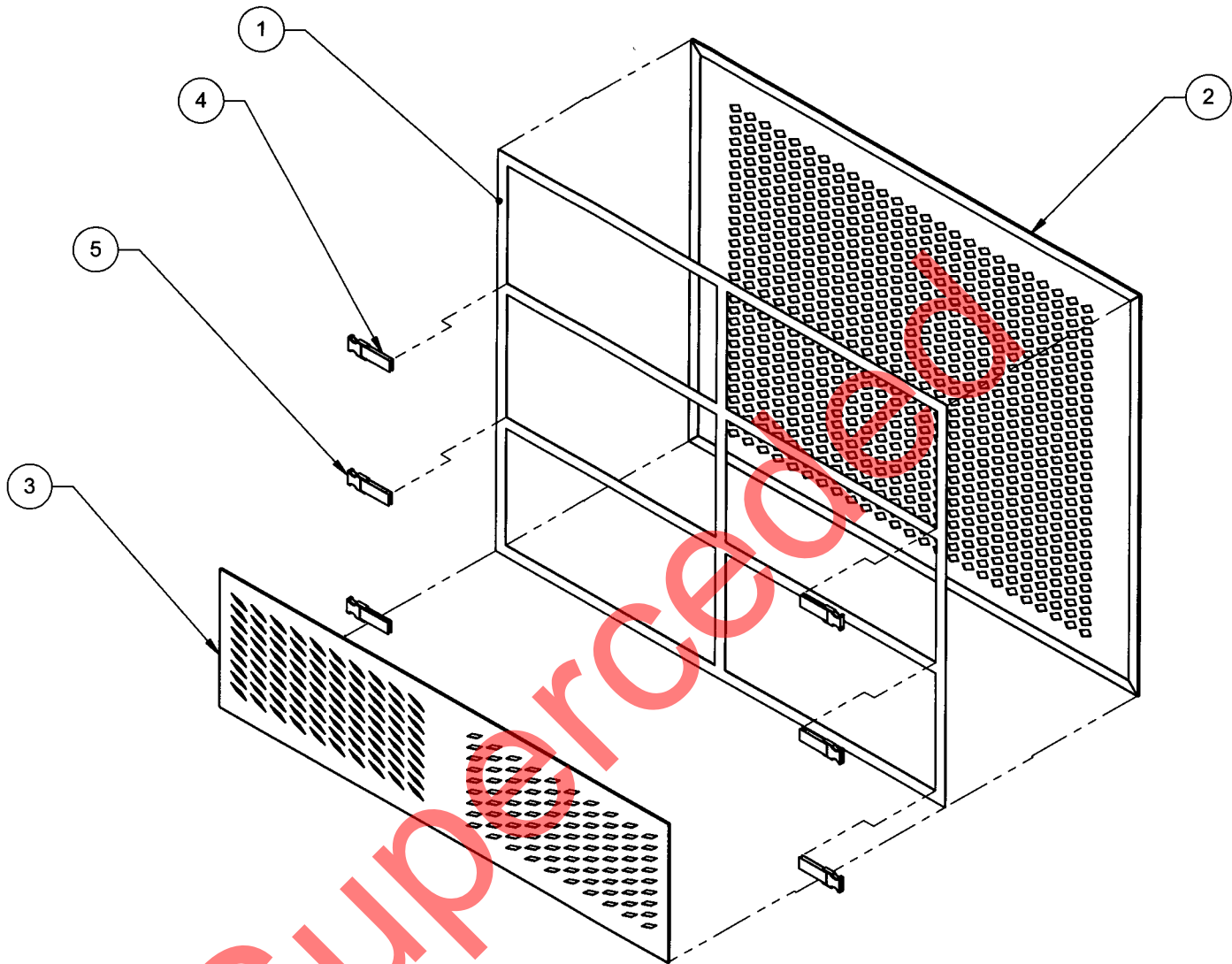
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MFG. APPR.	DD	D5366	SHEET 5 OF 15
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DE APPR.	DS	AW139 CARGO NET	NTS
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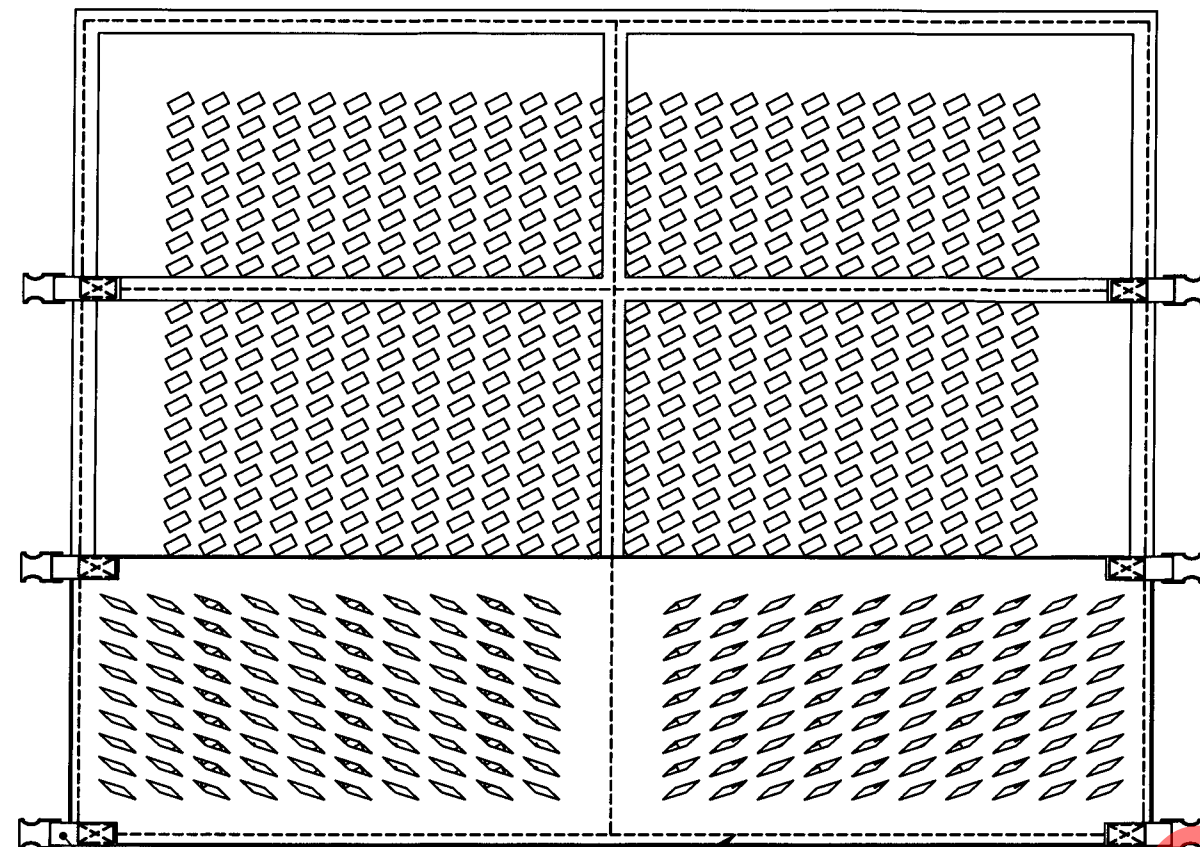
ITEM	QTY -045	P/N	DESCRIPTION
	X	D5366-045	FWD PANEL ASSY
1	1	D5366-15	FWD PANEL WEBBING
2	1	D5366-17	FWD PANEL MESH
3	1	D5366-19	FWD PANEL POCKET
4	6	D5366-23	BUCKLE STRAP
5	6	D5297-3	BUCKLE



D5366-045 FWD PANEL ASSY
(EXPLODED VIEW)

- NOTES:
- 1) MATERIAL: N/A
 - 2) FINISH: N/A
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: N/A
 - 6) IDENTIFICATION: N/A
 - 7) WEIGHT: 7.11 lbs
 - 8) ALL STITCHING TO BE MACHINE STITCHED IN ACCORDANCE WITH ASTM D6193 TYPE 301, 8-10 STITCHES PER INCH, MINIMUM 0.5" BACK STITCH 0.8" X 0.8" BOX 'X' STITCHING TYPICAL AT ALL WEBBING INTERSECTIONS

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	DRAWN	DB		
	CHECKED	AP	DRAWING NO.	REV. A
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	APPROVED	WM	TITLE	SCALE
	DE APPR.	DS	AW139 CARGO NET	NTS
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D5366-23
6 PL
REF

9

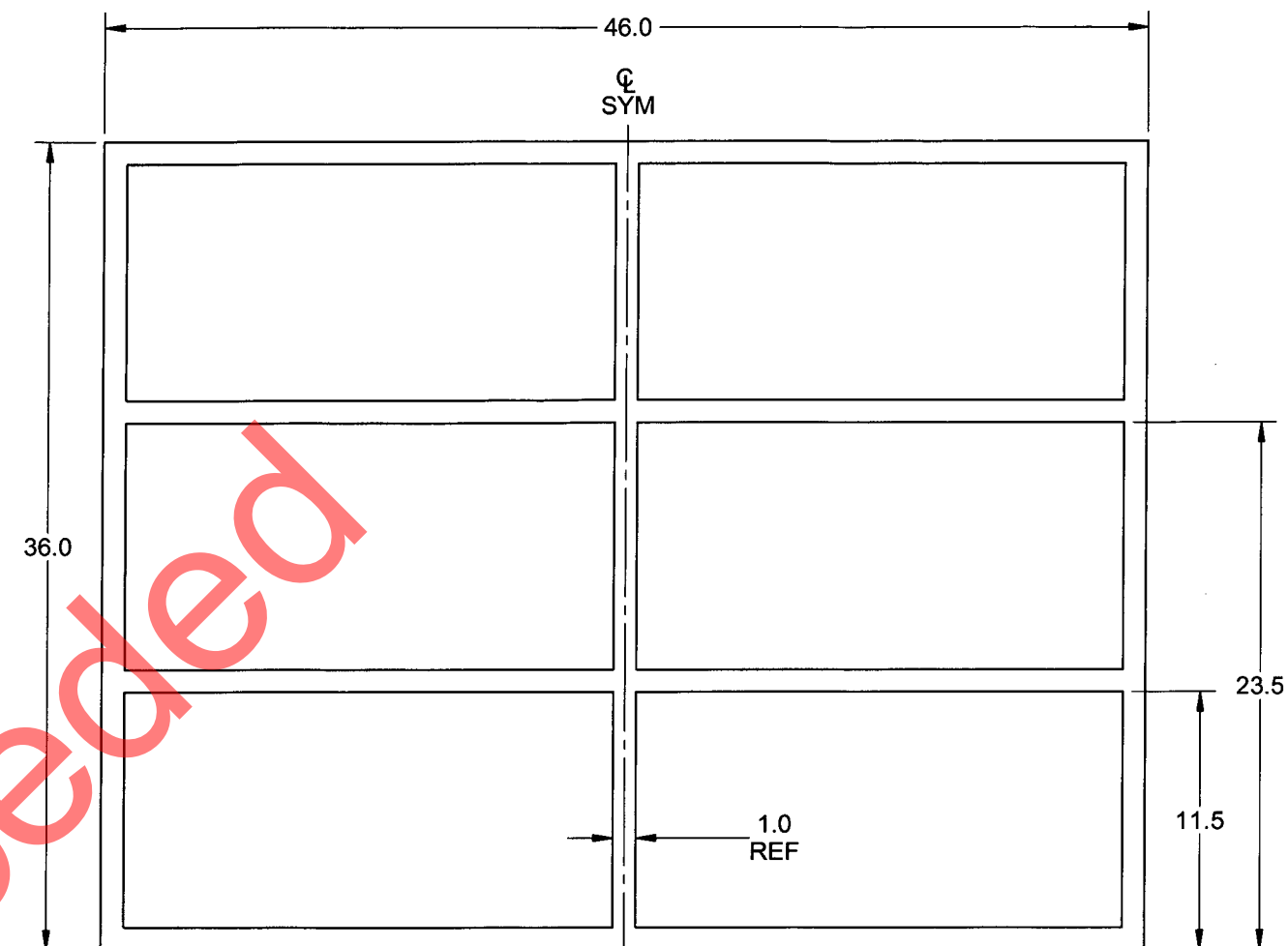
0.8" X 1.5" BOX 'X' STITCH
6 PL

D5366-045 FWD PANEL ASSY

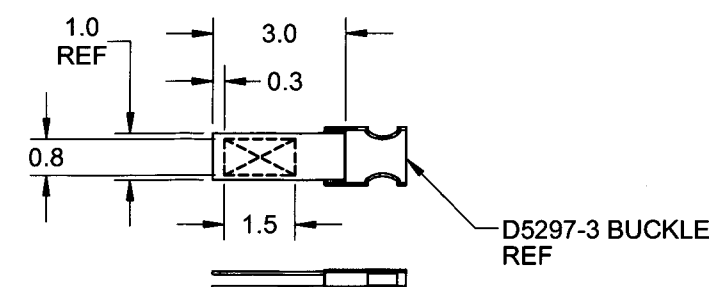
NOTES:

- 1) MATERIAL: D5366-15: WEBBING MATERIAL: 1" NYLON, MIL-W-4088, TYPE XVII, CLASS 1 OR 1A, COLOR BLACK
THREAD: NYLON THREAD TO BE USED FOR ALL SEAMS CONFORMING TO V-T-295 TYPE II
(OR A-A-59826) CLASS A, SIZE FF, COLOR BLACK
D5366-23: WEBBING MATERIAL: 1" NYLON, MIL-W-4088, TYPE XVII, CLASS 1 OR 1A, COLOR RED
THREAD: NYLON THREAD TO BE USED FOR ALL SEAMS CONFORMING TO V-T-295 TYPE II
(OR A-A-59826) CLASS A, SIZE FF, COLOR BLACK

- 2) FINISH: NONE
- 3) TOLERANCES: X.X = ± 0.3 , X.XX = ± 0.13
- 4) UNITS: INCHES UNLESS OTHERWISE NOTE
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: N/A
- 8) ALL STITCHING TO BE MACHINE STITCHED IN ACCORDANCE WITH ASTM D6193 TYPE 301, 8-10 STITCHES PER INCH, MINIMUM 0.5" BACK STITCH
0.8" X 0.8" BOX 'X' STITCHING TYPICAL AT ALL WEBBING INTERSECTIONS
- 9) D5366-17 FWD PANEL MESH AND D5366-19 FWD PANEL POCKET SEWN TO D5366-15 FWD PANEL WEBBING WITH TRIPLE CONTINUOUS STITCH
CENTERED ON WEBBING, 0.4" SPACING (PER DETAIL A, SHEET 3).



D5366-15 FWD PANEL WEBBING

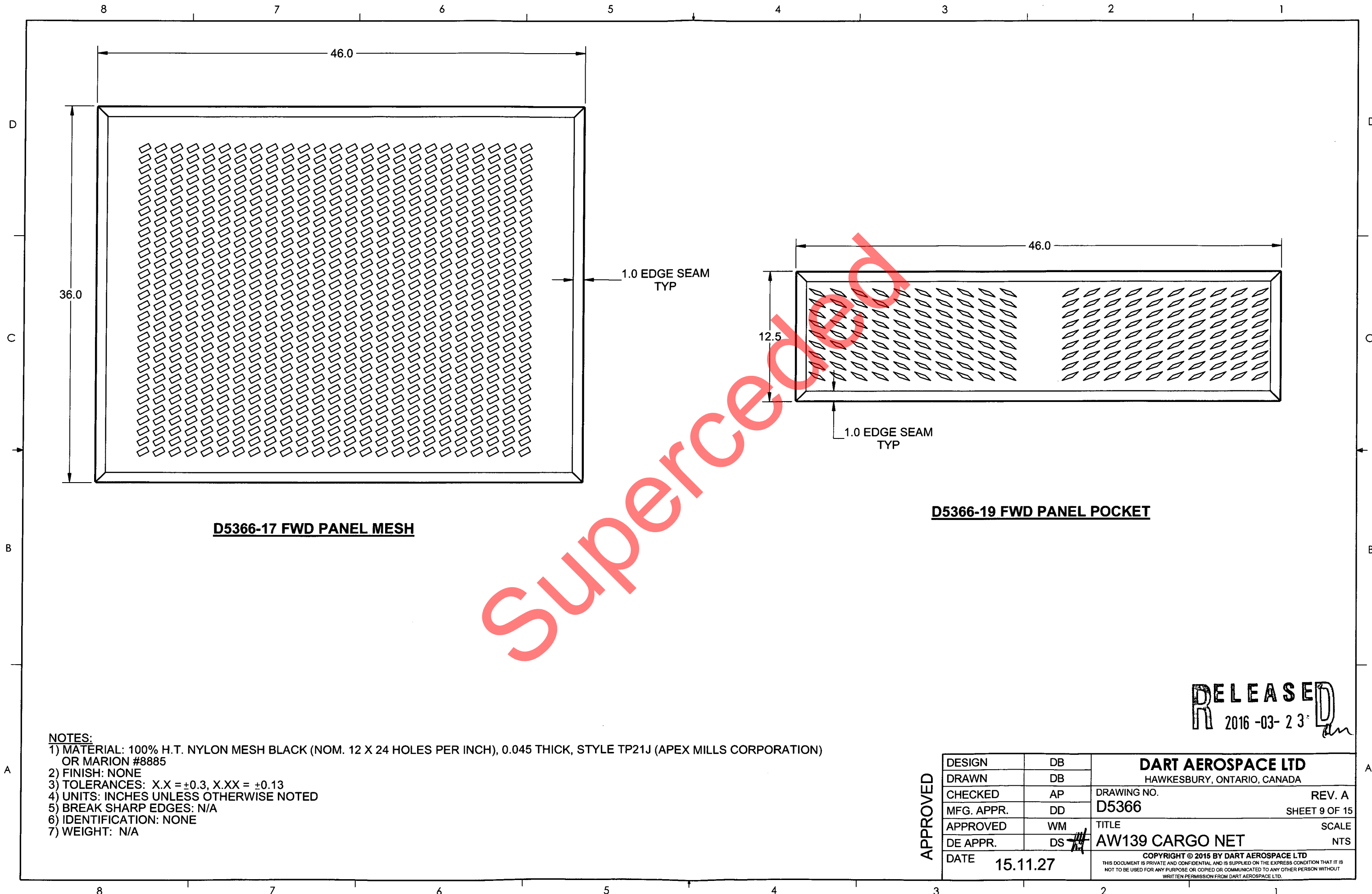


D5366-23 BUCKLE STRAP 6 PL

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D5366-17 FWD PANEL MESH

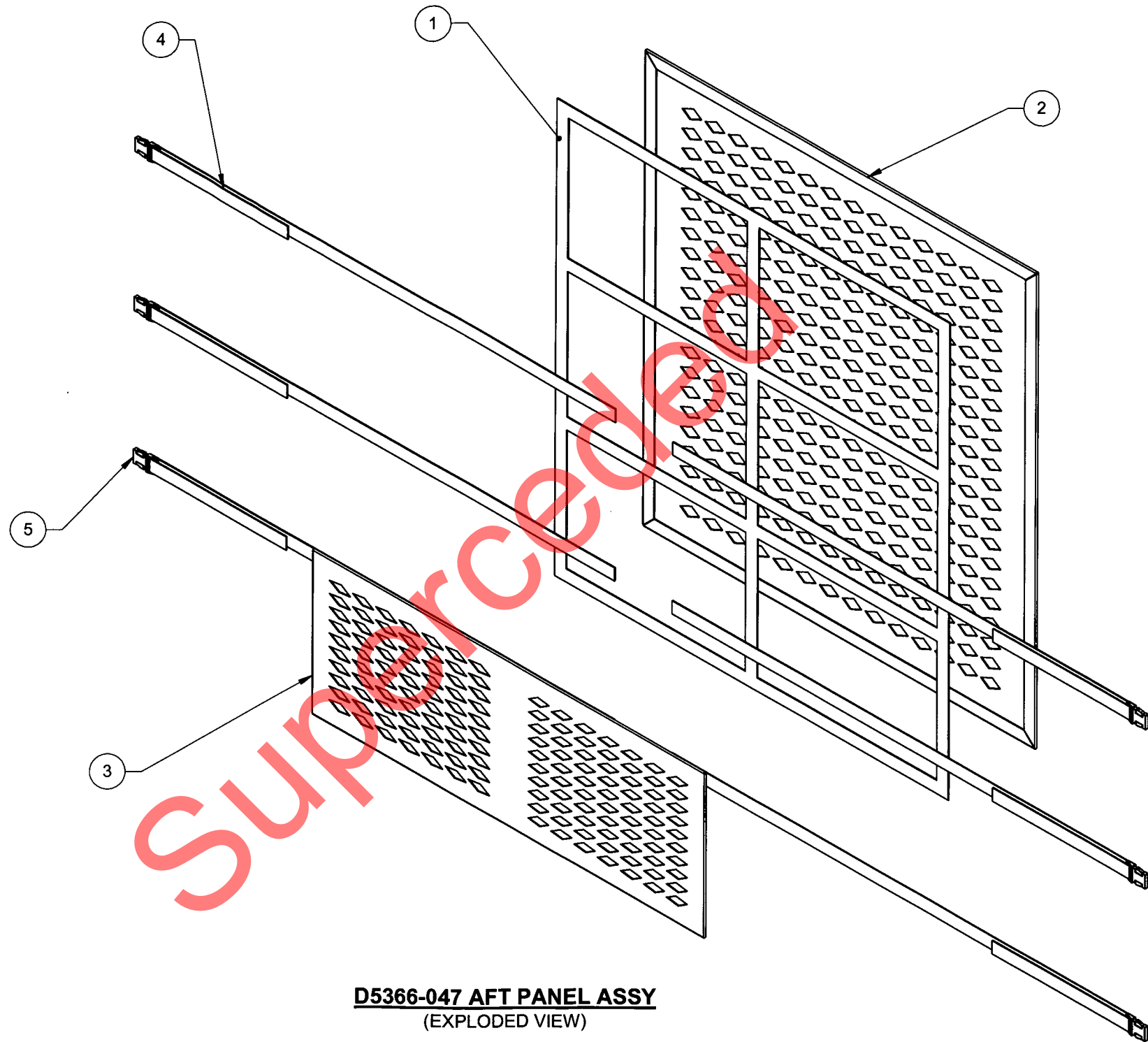
D5366-19 FWD PANEL POCKET

- NOTES:
1) MATERIAL: 100% H.T. NYLON MESH BLACK (NOM. 12 X 24 HOLES PER INCH), 0.045 THICK, STYLE TP21J (APEX MILLS CORPORATION) OR MARION #8885
2) FINISH: NONE
3) TOLERANCES: X.X = ±0.3, X.XX = ±0.13
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: N/A
6) IDENTIFICATION: NONE
7) WEIGHT: N/A

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ITEM	QTY -047	P/N	DESCRIPTION
	X	D5366-047	AFT PANEL ASSY
1	1	D5366-25	AFT PANEL WEBBING
2	1	D5366-27	AFT PANEL MESH
3	1	D5366-29	AFT PANEL POCKET
4	6	D5366-31	CINCH STRAP
5	6	D5297-1	BUCKLE



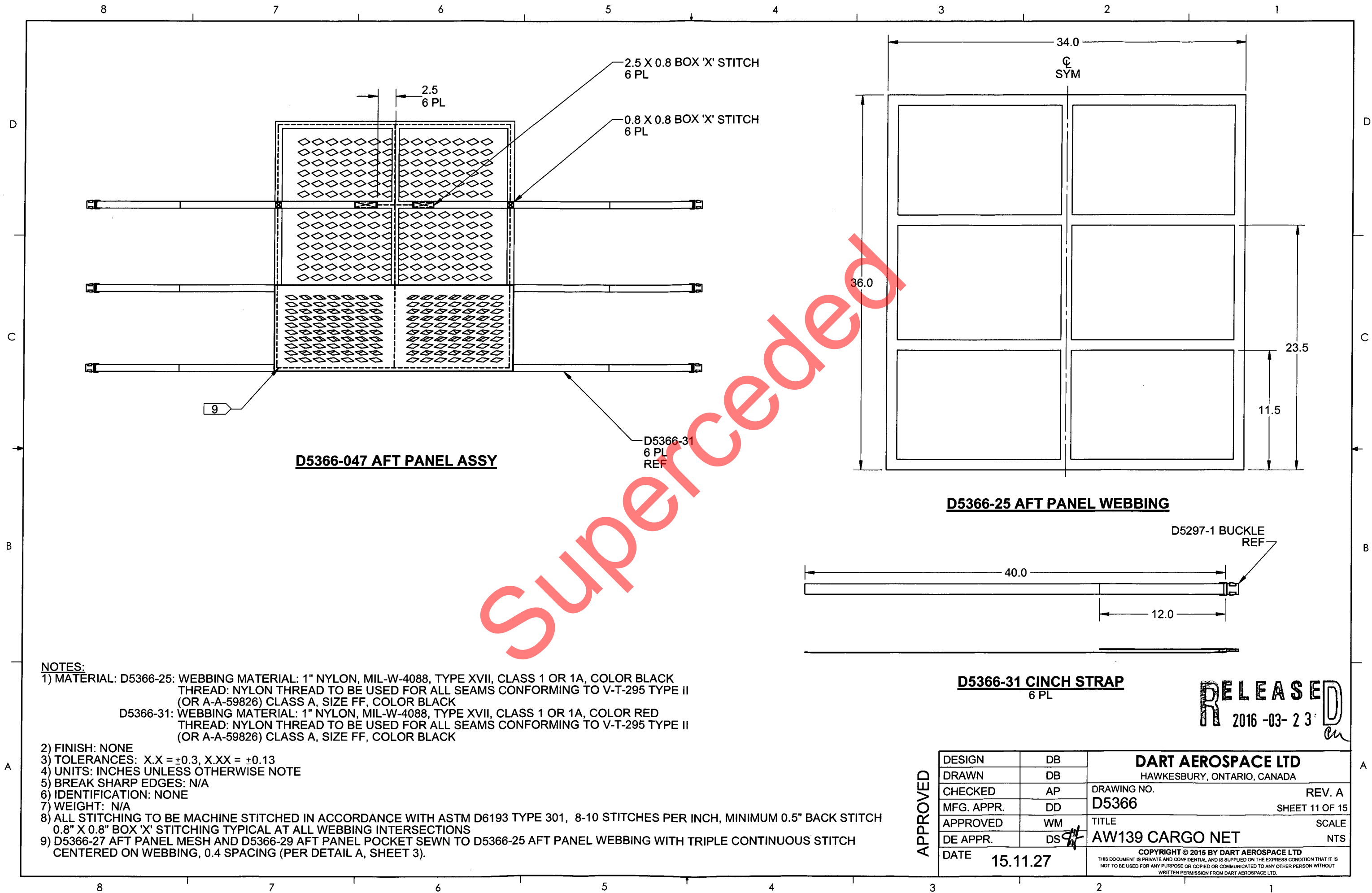
D5366-047 AFT PANEL ASSY
(EXPLODED VIEW)

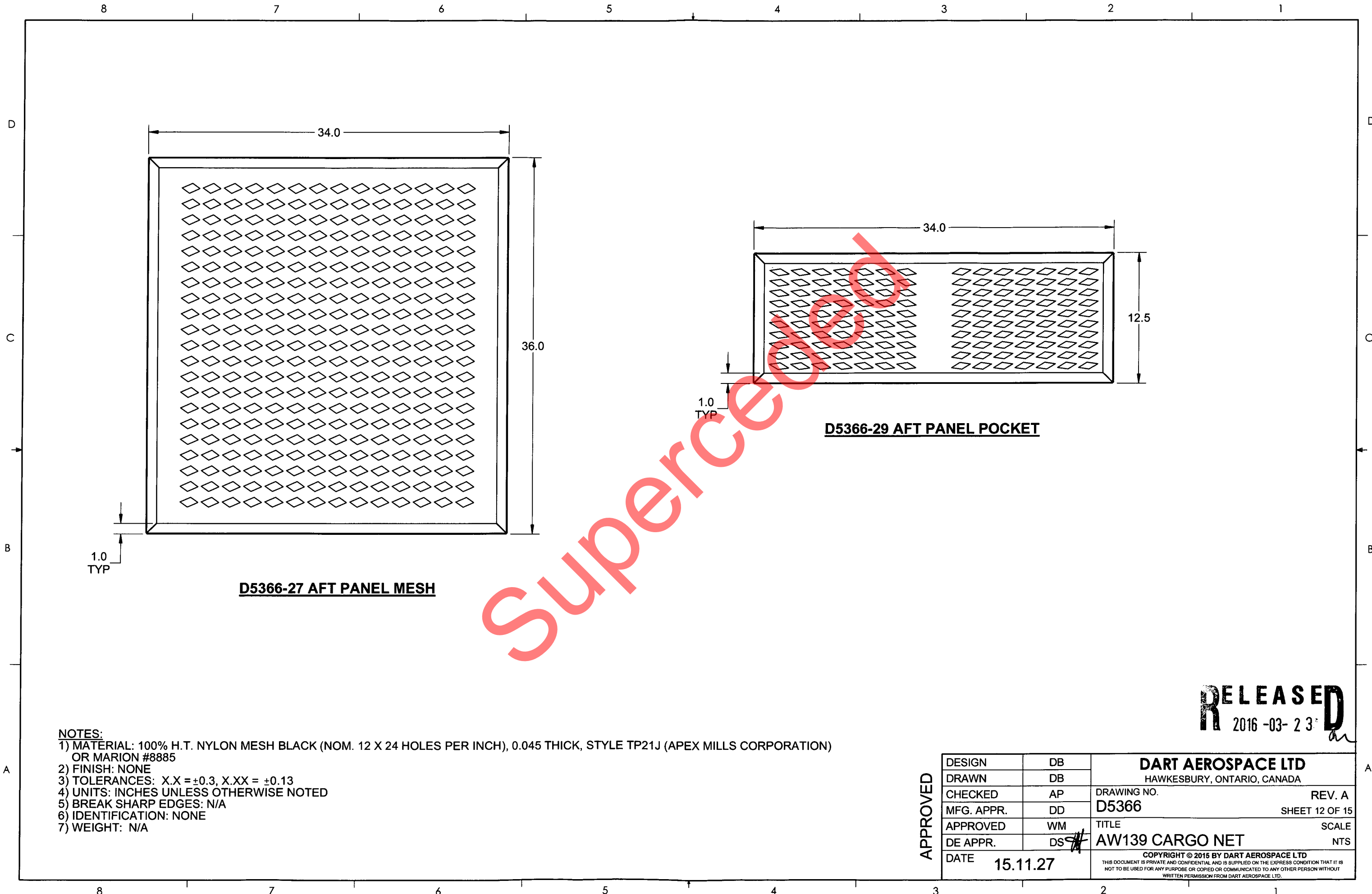
NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 4.64 lbs
- 8) ALL STITCHING TO BE MACHINE STITCHED IN ACCORDANCE WITH ASTM D6193 TYPE 301, 8-10 STITCHES PER INCH, MINIMUM 0.5" BACK STITCH
0.8" X 0.8" BOX 'X' STITCHING TYPICAL AT ALL WEBBING INTERSECTIONS

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D5366-27 AFT PANEL MESH

D5366-29 AFT PANEL POCKET

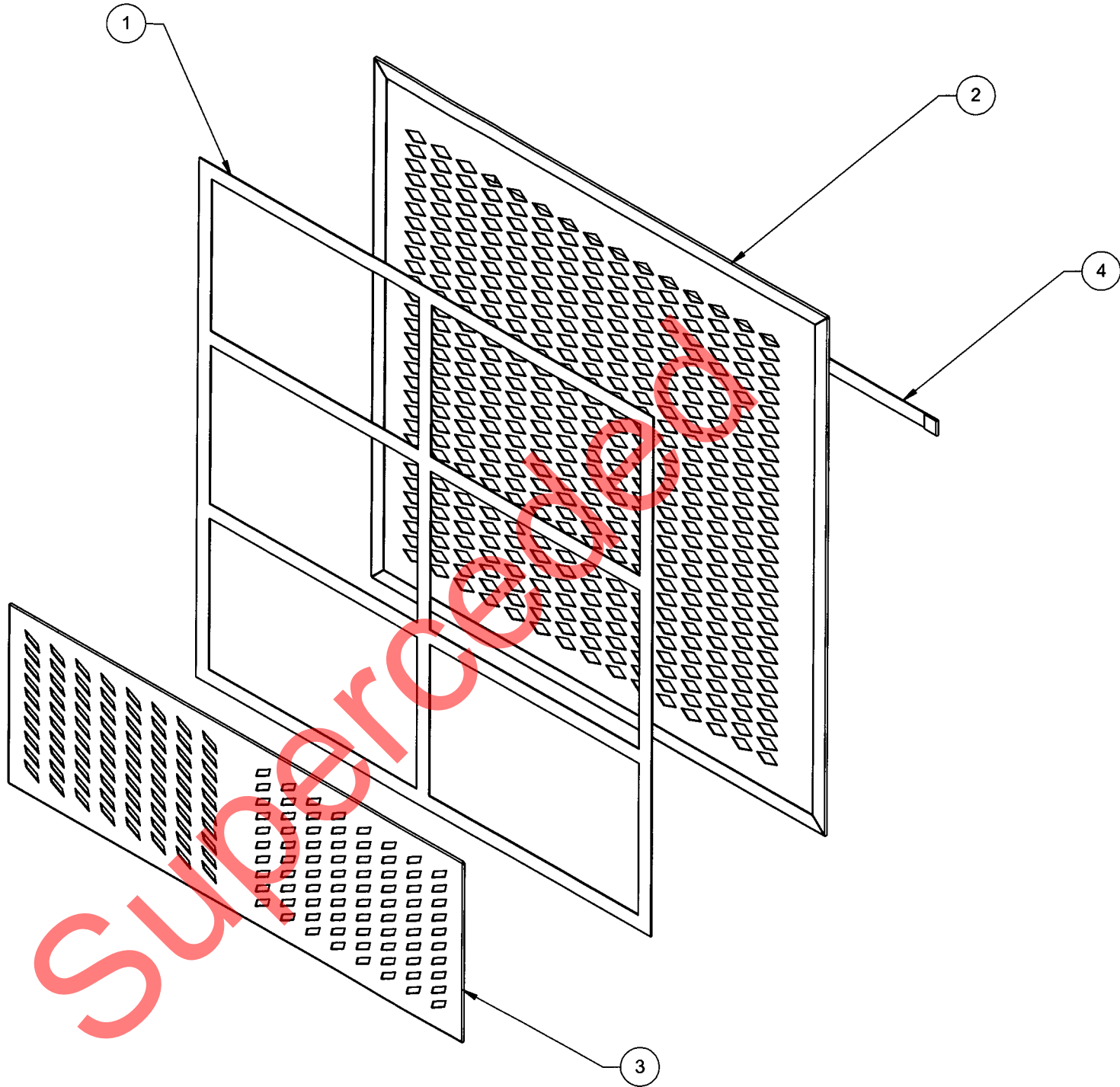
- NOTES:
- 1) MATERIAL: 100% H.T. NYLON MESH BLACK (NOM. 12 X 24 HOLES PER INCH), 0.045 THICK, STYLE TP21J (APEX MILLS CORPORATION) OR MARION #8885
 - 2) FINISH: NONE
 - 3) TOLERANCES: X.X = ± 0.3 , X.XX = ± 0.13
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: N/A
 - 6) IDENTIFICATION: NONE
 - 7) WEIGHT: N/A

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ITEM	QTY -049	P/N	DESCRIPTION
	X	D5366-049	SIDE PANEL ASSY
1	1	D5366-33	SIDE PANEL WEBBING
2	1	D5366-35	SIDE PANEL MESH
3	1	D5366-37	SIDE PANEL POCKET
4	1	D5366-39	DOOR STRAP

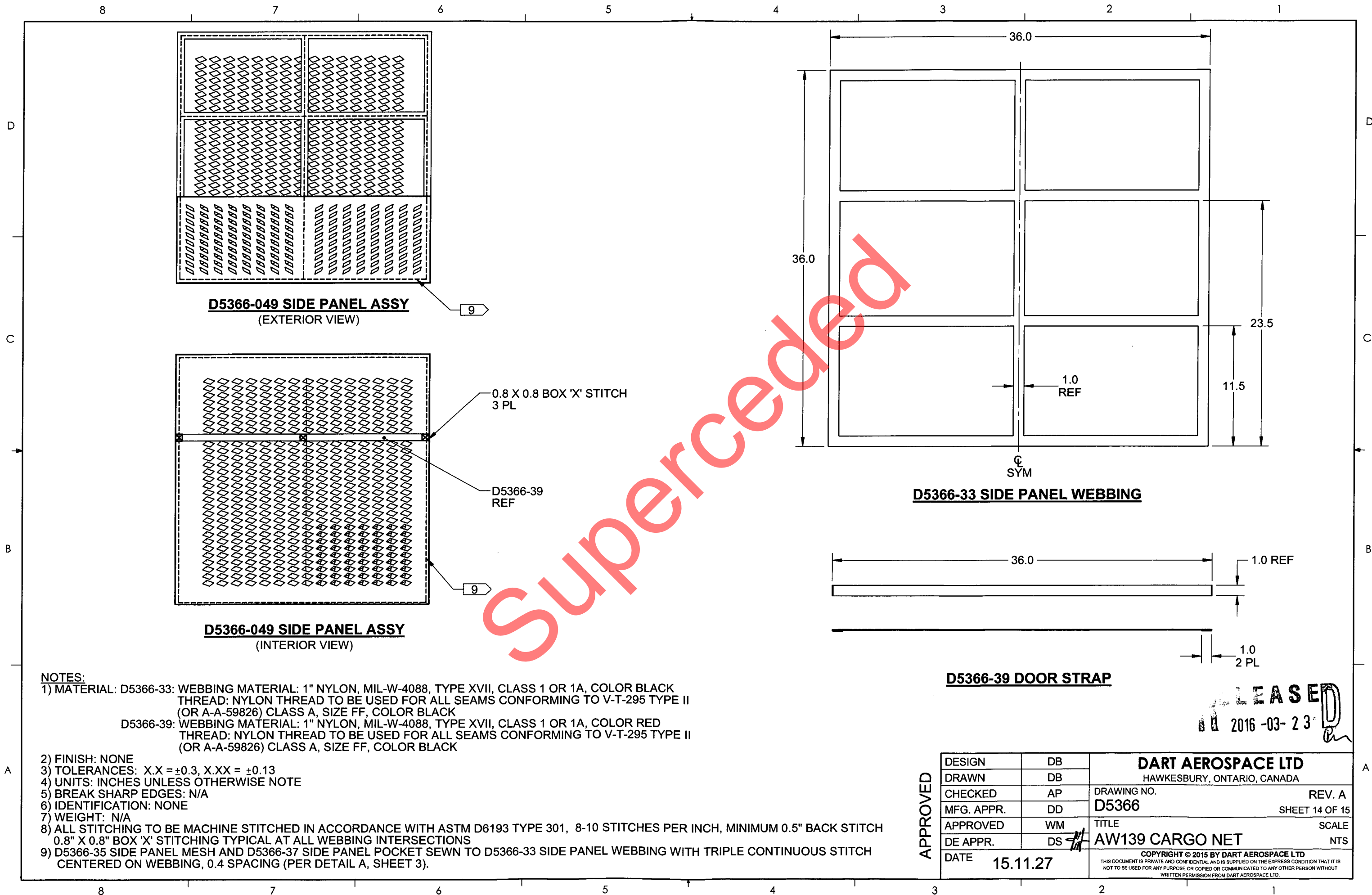


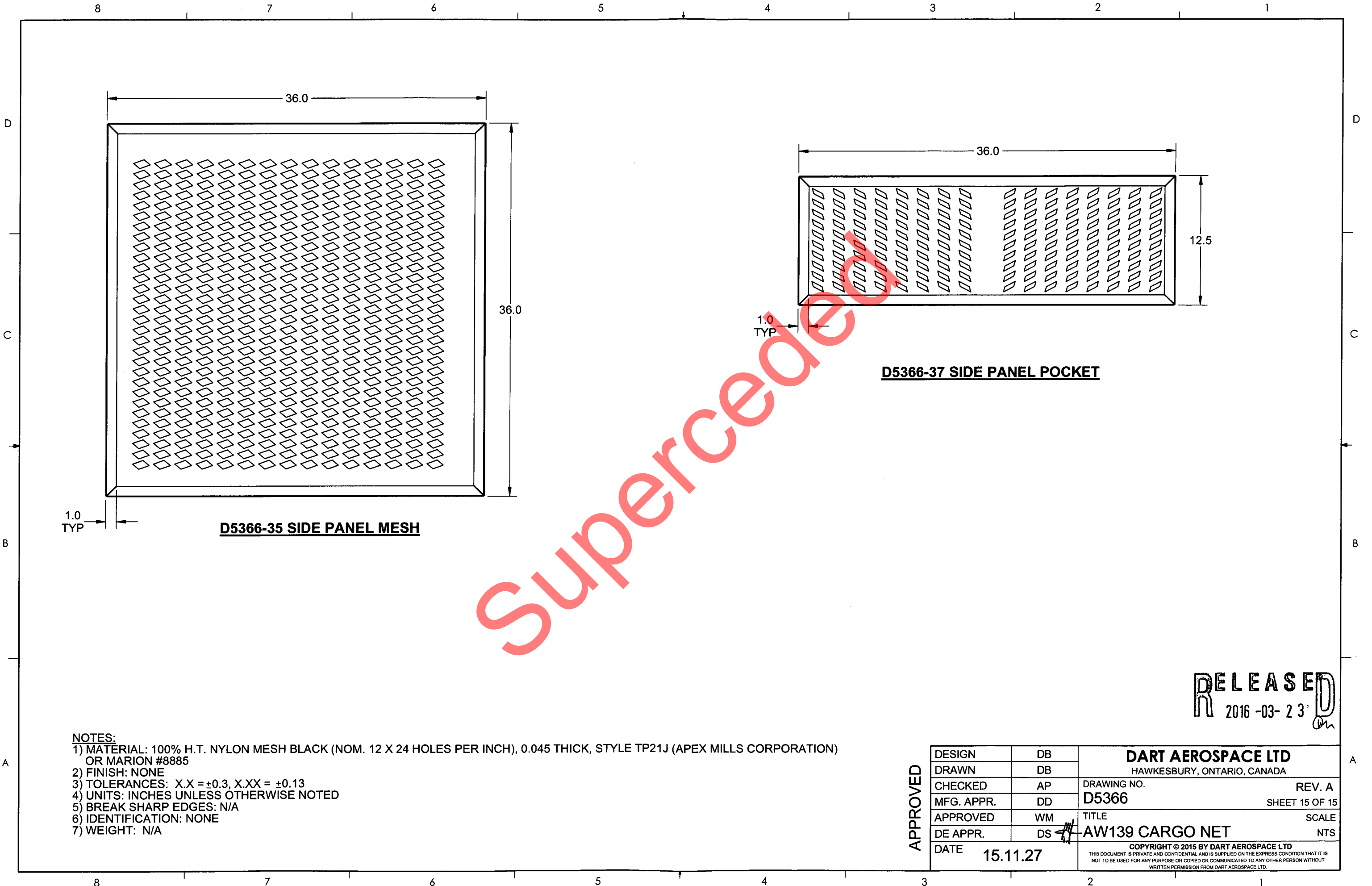
D5366-049 SIDE PANEL ASSY
(EXPLODED VIEW)

- NOTES:
- 1) MATERIAL: N/A
 - 2) FINISH: N/A
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: N/A
 - 6) IDENTIFICATION: N/A
 - 7) WEIGHT: 5.01 lbs
 - 8) ALL STITCHING TO BE MACHINE STITCHED IN ACCORDANCE WITH ASTM D6193 TYPE 301, 8-10 STITCHES PER INCH, MINIMUM 0.5" BACK STITCH 0.8" X 0.8" BOX 'X' STITCHING TYPICAL AT ALL WEBBING INTERSECTIONS

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DESIGN	DB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
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Superseded

- NOTES:
- 1) MATERIAL: 100% H.T. NYLON MESH BLACK (NOM. 12 X 24 HOLES PER INCH), 0.045 THICK, STYLE TP21J (APEX MILLS CORPORATION) OR MARION #8885
 - 2) FINISH: NONE
 - 3) TOLERANCES: X.X = ±0.3, X.XX = ±0.13
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: N/A
 - 6) IDENTIFICATION: NONE
 - 7) WEIGHT: N/A

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